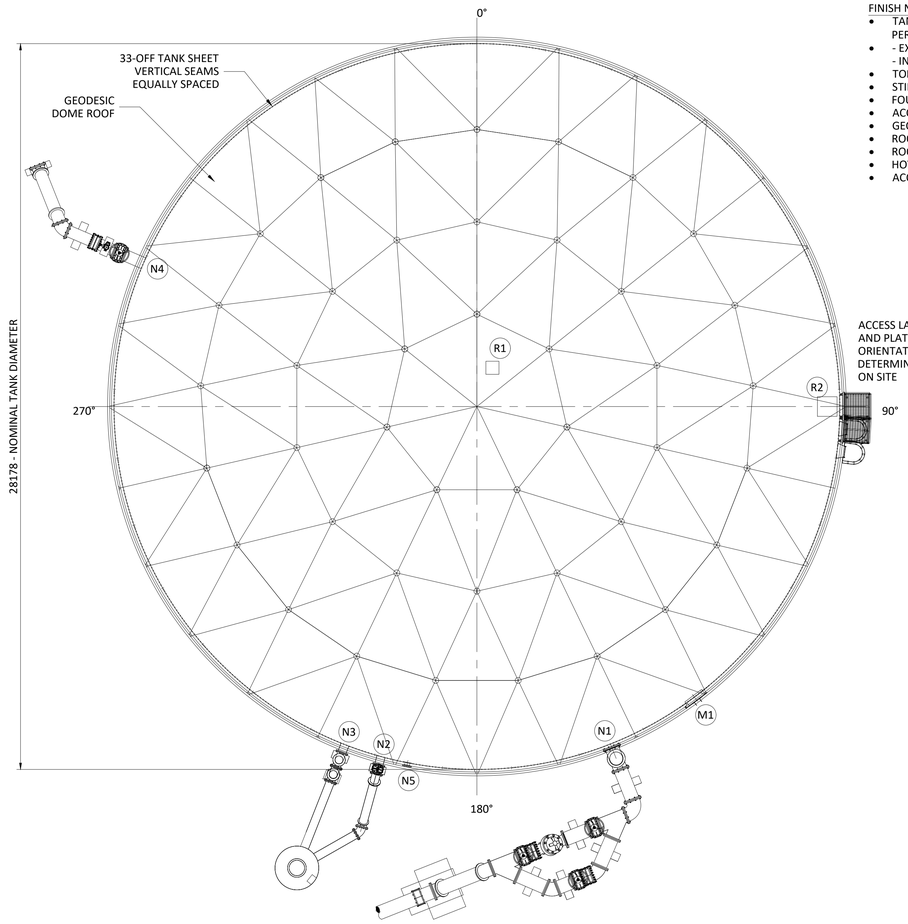
PART No	TOP_PART_NO	10 20 30 40 50 60 70 80 90 100	DRAWING SCALE (mm) DO NOT SCALE	REMOVE SHARP EDGES	IF IN DOUBT ASK	WELD METHOD MUST ENSURE MINIMUM DISTORTION

CN No & DATE	REVISION	ISS No
17-08-15 D.M.S.	ISSUED FOR APPROVAL 0	

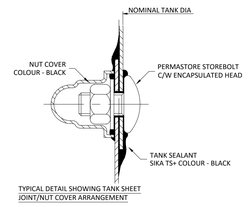


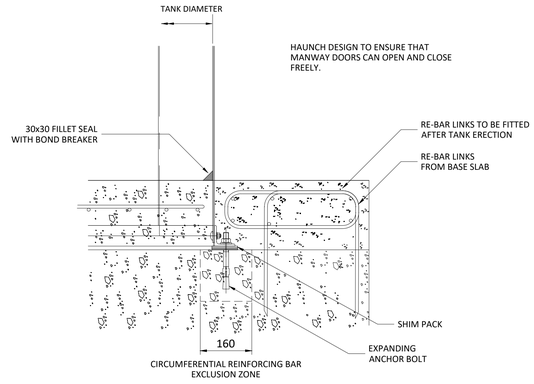
FINISH NOTES:

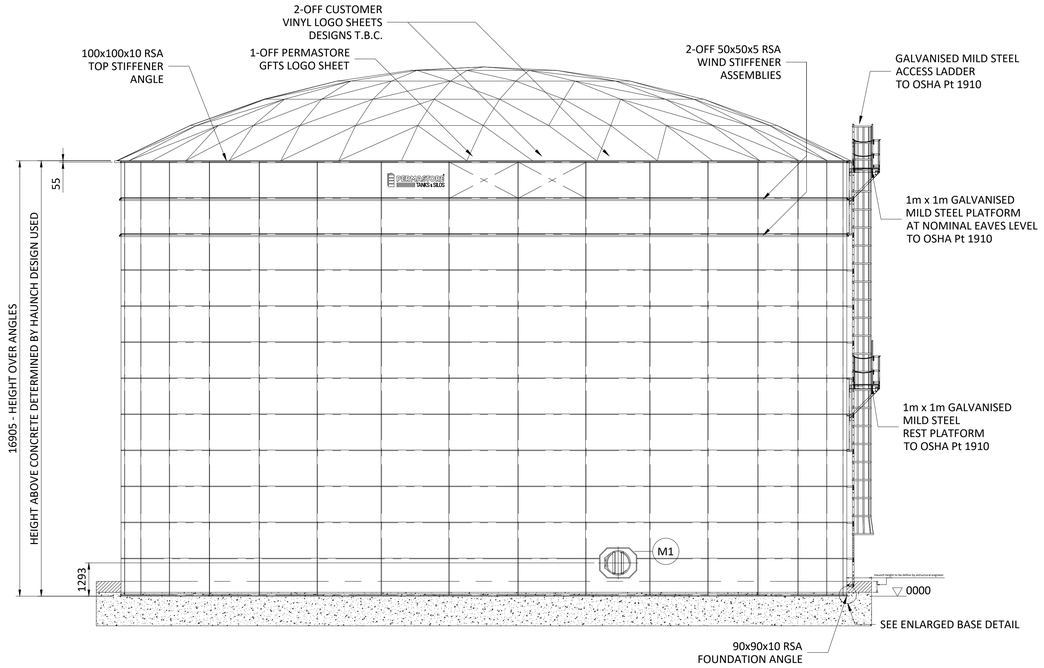
- TANK PANELS FINISH TO BE GLASS FUSED TO STEEL TO PERMASTORE ISOFUSION® V700 SPECIFICATION
- - EXTERNAL COLOUR BLUE 20-C-40
  - INTERNAL COLOUR BLUE 20-C-40
- TOP STIFFENER ANGLE FINISH TO BE HOT DIP GALVANISED
- STIFFENER RING ANGLE FINISH TO BE HOT DIP GALVANISED
- FOUNDATION ANGLE FINISH TO BE PRIMER PAINTED BLACK
- ACCESS HATCH FINISH TO BE HOT DIP GALVANISED
- GEODESIC DOME FINISH TO BE MILL FINISHED ALUMINIUM
- ROOF INSPECTION HATCH FINISH TO BE ALUMINIUM
- ROOF VENT FINISH TO BE ALUMINIUM
- HOT DIP GALVANISE SPECIFICATION TO BS EN ISO 1461
- ACCESS HATCH OF PERMASTORE DESIGN.

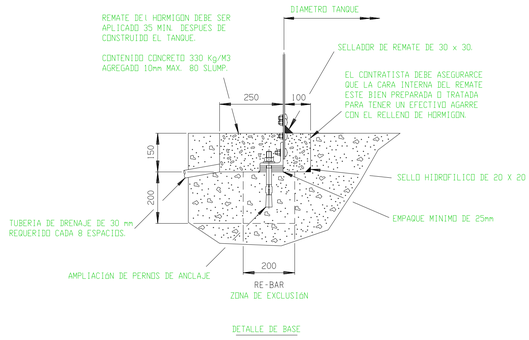
FLANGE CONNECTOR SCHEDULE				
ITEM	DESCRIPTION	ORIENTATION	HEIGHT	SERVICE
M1	Ø800 DIA MANWAY	143°	T.B.C.	TANK ACCESS
R1	508 x 508 CENTRAL VENT	T.B.C.	T.B.C.	VENTILATION
R2	762 x 762 HATCH	T.B.C.	T.B.C.	INSPECTION
N1	Ø500 DIA	158°	16478	WATER INLET
N2	Ø300 DIA	195°	510	DRAINAGE
N3	Ø300 DIA	201°	16478	OVERFLOW
N4	Ø450 DIA	293°	570	OUTLET
N5	Ø ¾" DIA	191°	T.B.C.	LEVEL CONTROL

T.B.C. = TO BE CONFIRMED BY JORGE TRIANA ON DRAWING APPROVAL.









BASE TO BE DESIGNED BY A LOCAL REGISTERED CIVIL ENGINEER TAKING INTO ACCOUNT TANK LOADS PROVIDED AND LOCAL ENVIRONMENTAL CONDITIONS

DRAWING FOR INFORMATION ONLY

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CAD DRAWING - NO MANUAL ALTERATIONS PERMITTED

TOLERANCES UNLESS OTHERWISE STATED - LINEAR (EXCEPTS STOCK SIZED & DRILLED HOLES)							
NO DECIMALS ± 1 mm		DRAWN	DRAWN	DATE	DATE	MATERIAL	MATERIAL
1 DECIMAL	± 0.5 mm	SCALE	SCALE	CHECKED	CHK	MATERIAL SPEC	MATERIAL_SPEC
2 DECIMAL	± 0.25 mm	ISSUED	ISSUED	EXP No	EXP_NO	FINISH	FINISH
3 DECIMAL	± 0.05 mm	THIRD ANGLE PROJECTION					
ANGULAR	± ½ DEG						

PERMASTORE® TANKS & SILOS
Permastore Ltd
Eye, Suffolk
IP23 7HS, England
Tel (01379) 870723
Fax (01379) 870530

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DESCRIPTION	DESCRIPTION
USAGE	USAGE
REF	REF
PART No	PART_NO